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I, JANENE PEISKER, TEAM LEADER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2004900702 for a patent by GARRY ROBERT NUNN as filed on 13 February 2004.



WITNESS my hand this Twenty-fourth day of March 2005

JANENE PEISKER

<u>TEAM LEADER EXAMINATION</u>

<u>SUPPORT AND SALES</u>

GARRY ROBERT NUNN

FORM 9

COMMONWEALTH OF AUSTRALIA

Patents Act 1990

PROVISIONAL SPECIFICATION FOR THE INVENTION ENTITLED:

"SOLUBLE BIOGENIC SILICA AND APPLICATIONS USING SAME"

This invention is described in the following statement:

SOLUBLE BIOGENIC SILICA AND APPLICATIONS USING SAME

TECHNICAL FIELD OF THE INVENTION

THIS INVENTION relates to soluble biogenic silica and applications thereof.

BACKGROUND OF THE INVENTION

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Activities in industrial and mining sites, power generating plants, waste management centres and the like invariably generate wastes that carry chemical contaminants. The contaminants are unavoidably released into the environment and thereby polluting soil, sediments, sludges, water and/or air in the vicinity. As many of the contaminants are toxic, many attempts have been made to remove or encapsulate the contaminated media. Removal on its own is simply moving contaminated media and therefore would transfer pollution to another location and the toxic contaminants remain in the removed media. Encapsulation is costly and is not a long term solution as the contaminants in the encapsulated media will in time leach into the environment.

There is now increased awareness that the contaminated materials are potential hazardous to the environment and our food. For example, soils can be contaminated as a result of spills of hazardous materials and chemicals, through leakage from storage tanks or previous dumping of hazardous materials onto the ground and the use of non-biodegradable agricultural chemicals. Other examples are that harbour dredging sediments, and sludges, such as water treatment or sewerage purification sludges, may contain pollutants which may be inorganic such as heavy metals, and/or organic such as tars and like substances.

With treatments by encapsulation or immobilisation processes, the contaminated soil is mixed with an organic binder, usually a cement based material. The soil and contaminants contained therein are in effect encapsulated by the cement, and the resulting mixture would then be solidified and allowed to be hardened into a rock-like end product. The amount of cement rock binder that is usually necessary to obtain the hardened end product is 50% to 100% by weight of the contaminated soil. Often various additives have been added to the binder, in order to increase the efficacy of the binder. The solidified material is usually disposed of in a landfill site, although occasionally it is used for construction fill.

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Such encapsulation or immobilisation processes have been used since 1970s, on the belief that, once bound within the cement material, the contaminants could not leach out into the surrounding environment. This belief was based on test results from various procedures such as acid and water leaching of crushed and uncrushed samples of the hardened material. Recent studies have shown that this belief is incorrect, and that the toxic contaminants will leach out of the cement binder after a number of years. Accordingly, in addition to the inefficiency of having to transport the solidified soil or other material to a landfill site, it is now apparent that such a solidification process does not provide a long term solution to contaminated soils.

The applicant, realising that a large number of organic waste materials contain a high percentage of silica, has conducted experimentations for applications that can use the silica in organic materials. Unexpectedly, the applicant has found that the silica derived from these organic materials (biogenic silica) can be rendered

soluble and would react with many of the contaminants in the polluted media. It is also surprising that the soluble biogenic silica has excellent flame retardation properties, and is substantially pure.

OBJECT OF THE INVENTION

It is an object of the present invention to provide a soluble biogenic silica.

It is another object of the present invention to provide a method of treating materials contaminated with pollutants.

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It is a further object of the present invention to provide a method of remediating soil contaminated with pollutants.

It is a yet further object of the present invention to provide a method of treating materials contaminated with pollutants, in which the pollutants can be chemically altered into ecologically inert compounds, so that the treated material can pass appropriate regulatory standards.

It is yet another further object of the present invention to provide a method of remediating contaminated soil wherein the treated soil has a soil-like or friable consistency, in which the treated soil can be left "in-situ", alleviating the need for disposal of the treated soil in a landfill or similar site.

SUMMARY OF THE INVENTION

In a first aspect therefore the present invention resides in a process to preparing a biogenic silica comprising the steps of:

incinerating a silica bearing organic source at a temperature up to 1200°C
 and allowing the incinerated silica organic source to cool;

b) adding the incinerated and cooled silica bearing organic source to an alkaline solution that has either been preheated to a temperature up to about 65°C or to be heated with the added organic source to a temperature up to about 65°C, the alkaline solution being contained in a vessel and having a pH up to 14;

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- c) applying heat so that the added organic source and the alkaline solution in the vessel are at a temperature between 100°C and up to about 300°C for 1 to 4 hours, thereby forming an aqueous biogenic silica and undissolved impurities derived from the added organic source; and
- 10 d) extracting the aqueous biogenic silica from the vessel.

 In preference, the process of the present invention further comprises the step of:
 - e) solidifying the extracted aqueous biogenic silica to a solid form.

The silica bearing organic source may be selected from one or a combination of two or more of rice hulls, wheat hulls, and herbs with a high level of silica. Such herbs include urtica dioca (stinging nettle) and Equisetum (horsetail).

Typically, the silica bearing organic source is rice hull.

The added silica bearing organic source may constitute 2 to 22 by weight, and the alkaline solution constitute 3 to 8% by weight of an hydroxide or hydroxides and 70 to 95% by weight of water. The hydroxides may be selected from those of sodium, lithium, potassium, rubidium, cesium and francium. In one example, the added silica bearing organic source is about 320g of incinerated rice

hulls, and the alkaline solution is 160g of an hydroxide or hydroxides and 3 litre of water.

The vessel is preferably pressurised so that the heat is applied at a relatively high pressure therein. In one form, the vessel has an open top which is covered by a lockable lid with a pressure valve arranged for releasing excessive pressure within the vessel.

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The silica bearing organic source is preferably incinerated at a temperature up to 700°C to form a soluble amorphous silica and thereby the extracted aqueous biogenic silica is amorphous. The silica bearing organic source may also be incinerated at a temperature between 700°C to 1200°C to form a soluble crystalline silica and thereby the extracted aqueous biogenic silica is crystalline.

In a second aspect therefore the present invention resides in an aqueous amorphous biogenic silica produced according to the above described process.

In a third aspect therefore the present invention resides in an solid amorphous biogenic silica produced according to the above described process.

In a fourth aspect therefore the present invention resides in an aqueous crystalline biogenic silica produced according to the above described process.

In a fifth aspect therefore the present invention resides in a solid crystalline biogenic silica produced according to the above described process.

In a sixth aspect therefore the present invention resides in a method of remediating media containing inorganic and/or organic pollutants comprising contacting the media with a matrix generating agent having an aqueous or solid biogenic silica obtained according o the above mentioned process, the matrix

generating agent being arranged to generate within the media a silicate matrix, the matrix having a plurality of active reactive sites for bonding to the pollutants.

It is preferred that the media is mixed with the matrix generating agent, and heating the resultant mixture at a temperature that is sufficiently high for a sufficient period to produce kerogenic compounds within said mixture.

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Such kerogen-like or kerogenic structures are large organic geo-polymers of no particular order. Kerogenic compounds have an irregular structure, and comprises both aliphatic and aromatic constituents. Because of this structure, kerogens are capable of trapping within them smaller organic and inorganic molecules. The kerogenic compounds are formed by polycondensation reactions occurring at the reactive sites within the matrix, and the kerogens then become chemically bonded to the matrix. Kerogens are generally insoluble in both water and most organic solvents, and hence their formation is a highly effective method of remediating contaminated media.

The organic pollutants include P.C.B.s, polyaromatic hydrocarbons. pesticides, herbicides, insecticides, and related compounds, halogenated solvents, furans, volatile hydrocarbons such as benzene, toluene, xylene and other common organic contaminants. The media to be treated may also be contaminated with inorganic pollutants including heavy metals such as lead. cadmium, mercury, chromium, vanadium, and also radioactive elements such as uranium, strontium, thorium and other actinide, and substances containing radio active elements such as radioactive iodine.

Media such as soils, sediments, sludges, water, air and other similar materials which have been remediated with the method of the present invention generally meets regulatory standards, and is often classified as non-hazardous. Accordingly, the present invention provides a practical and economical method of treating contaminated media by utilising waste organic sources which are renewable resources.

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The method of the present invention results in a chemical restructuring or reordering of the media being treated. As indicated previously, the method of the present invention (authigenically) generates a silica matrix with a colloidal structure. Such catalytically enriched silicate structures have a high number of reactive pores and channels, resulting in a matrix having a high porosity. The matrix has a plurality, of catalytically active reactive sites adapted to render the pollutants into innocuous form. These sites are both physically and chemically active. Within the matrix, a variety of reaction mechanisms, including hydrogen bonding, coordination complexing, Lewis acid/base formation, covalent bonding, P.pi to D.pi bonding, are present. Such mechanisms break down the organic pollutants into environmentally benign forms. With material contaminated with organic pollutants, or mixed organic and inorganic pollutants, it is believed the reaction steps of the present invention are as follows. The free radical generators attack the organic contaminants to form organic free radical compounds. These organic free radicals then combine by a polymerisation-type reaction to create long chain compounds. These long chain compounds then combine, by condensation polymerisation, to form kerogen and/or kerogen-like compounds. Inorganic pollutants, such as heavy metals, are

initially drawn into the generating matrix, and can subsequently be utilised as secondary catalytic materials, as further reactive sites. These inorganic pollutants are then mineralised, into a non-reactive, non-leachable state.

The aqueous and solid biogenic silica as obtained, liquid crystal matrix, are a highly reactive natural substance which means it bonds to many other reactive elements to form stable compounds as well as promoting chemically interactions with previously non-reactive elements, effectively lowering the threshold energy for many and varied beneficial reactions.

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Catalytically enriched silicate structures bond to reactive free radical generators which are the unstable toxic pollutant atoms available in the soil/medium. The inter-molecular bonds that result are very strong and stable, making it unlikely for pollutants to move into food chain, and plant uptake. Therefor, cleaning up contaminated media such as soils for safe food production.

In a seventh aspect therefore the present invention relates to a construction material or fabric treated with the biogenic aqueous silica obtained as aforementioned. The treated construction material or fabric has a substantially good flame retardation property as well as termite deterrent property.

Silica in its common forms is generally insoluble. The aqueous and solid biogenic silica described in this process is obtained from any organic source, particularly in relation to species with a high proportion of silica present. In the raw material input form, the silica is totally insoluble. after the process described, a major proportion of silica has become aqueous. Silica in an aqueous form is extremely reactive, having many reactive bonding sites to which other reactive

elements can attach. This chemical bonding has the capability to remove hazardous contaminants from the environment by changing the pollutants from a reactive state to a stable non-reactive state, thus solving many environmental contamination issues. These silica reactive sites occur both within the silica structure and externally, to connect a 3 dimensional interlocking matrix, greatly increasing elemental bonding efficacy. Catalyst in these external bonding mechanisms can be oxygen, hydrogen, hydroxides, the target elements or additive co-precipitants such as iron, fly ash, cement dust, chloride of cobalt, clay, calcium and aluminium. These catalysts enhance the inter and intra matrix bonding rate.

Presently, soluble silica is derived from mineral sources. Examples of the raw material feed stock to create soluble mineral based silica are kaolin clays, olivine, mica, sand and other mineral based forms. In these mineral forms there is a variety of other elements such as iron, manganese, magnesium, aluminium, sodium, calcium and titanium. Generally, silica as SiO₂, will be present at between 50 to 60% of total elements. However, the remaining portion of minerals are bonded to the silica reactive sites, thus reducing the ability to extract a high proportion of freely available soluble silica. Predominantly, it is aluminium, iron, magnesium and calcium which occupy these silica reactive sites. This renders mineral form of silica to be commercially unviable for chemical bonding applications.

By utilising organic forms of silica in the process according to the present invention, there is no or minimal blocking of reactive sites via reactive site occupation by aforementioned mineral compositions. By utilising incinerated organic resources such as rice or wheat hulls, the raw material feed stock for this

process has a silica portion of about 92% as SiO₂, with other minerals totalling about 3%.

After completion, the process produces an aqueous silica which is almost totally reactive, with near 100% reactive sites, capable of bonding to the elements targeted for industrial/commercial applications. The reactive or bonding sites within the biogenic aqueous silica structure is vastly increased in comparison to presently available mineral forms. Furthermore, the inter intra molecular bonding which forms, via catalytic and co-precipitate bonding, rapidly forms in an exponential fashion, which causes this product to be very commercially attractive and environmentally desirable.

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An analogy would be to liken the biogenic aqueous silica to block of residential flats. The mineral form of soluble silica has a high occupancy rate and thus has only a few vacancies for locking up elements. An organic form of aqueous silica, as described, has a high level of vacancies, allowing many elements to be locked up.

However, this analogy is inadequate in describing the matrix effect. Outside these buildings are reactive sites also. The mineral flats have a low number of weakly attractive sites, disallowing the formation of stable interlocking matrices between buildings. Various elements are keys in forming these inter-building connections. The organic flats have a large number of strongly attractive sites, creating an exponential formation of stable inter and intra locking matrices between buildings.

Examples of use of the biogenic solid and aqueous silica are:

. Can be used in gas, liquid and solid phases

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- . Can be used to remove radioactive substances from solution into a precipitate which can be either disposed of or re-used.
- . Change heavy metals from reactive to a non-reactive, unleachable state.
- 5 . The biogenic solid or aqueous silica can be added to waste streams at a ratio from 0.1 to 100 up to 1 to 1 ratio to change zinc, lead, cadmium, arsenic, chromium, cyanide, vanadium, manganese, mercury, gold, copper, nickel, iron etc. from a reactive to a stable non-reactive state. pH ranges from 0 to 14 are employed to maximise efficacy, depending on the waste stream components.
 - Remove metals. sludges and water from waste oils, reducing the cost of reclaiming/processing to recyclers. The biogenic solid or aqueous silica is added at a rate of 1:100 up to 1:2 with waste oils in a vessel and agitated. The pH is previously adjusted according to individual waste streams, typically a pH of 2 to 4 is used, although a pH of 8 to 10 is also effective. Reaction time is usually complete within 10 minutes, although 24 hours may be required for settling time. At this stage, a layer of metal rich sludge forms, a layer of clean water and a film of oil results. The sludge is removed for disposal, the water is run to sewer and the oil fraction processed for re-use. This a huge cost savings for recyclers and has a cleaner waste stream for disposal.
- 20 . Biogenic solid or aqueous silica applied to wood renders the timber fire resistant.
 The thermal insulation properties in this solution make it a highly effective fire retardant to be used in paint manufacture and timber treatment.

. Can reclaim precious metals such as gold from ore bodies and solutions. This minimises environmental hazards and high energy consumption associated with mineral processing, while being very cost effective.

This purest form of silica is essential for improvements in the semi-conductor/computer component industries. This pure form of biogenic solid or aqueous silica is vital in its role in increasing processing speed and reducing size of silicon chips. This is especially relevant in the new era of nano technology. Existing forms of silica have mineral impurities which do not allow for above 5 volts of power to be applied as these mineral impurities, such a aluminium, leak and cause malfunction. With a pure form of silica a much higher voltage can be applied to cause faster processing speed and smaller wafers can be constructed. Existing "carbon-tubes" and "bucky balls" can be improved to at least 100 times capacity. This application to the new era of quantum dots is critical and has enormous ramifications.

Applications in fertilisers to enhance plant cell strength and elasticity. This causes plant stems to become stronger, fruit and vegetable skins to be tougher, allowing for higher yielding plants to maintain yield loads without breaking, stems more resilient and increase shelf life of produce due to stronger skins. The reactiveness of biogenic solid or aqueous silica causes a more rapid formation of amino acids, poly peptites and proteins within the fertiliser and within the plant, performing as a catalyst to improve plant response. Applications of up to 10 ppm in the root zone is recommended. Beyond this, the biogenic solid or aqueous silica will lock-up nutrients and render them unavailable to the plant.

. Human ingestion or injection of biogenic solid or aqueous silica or of plants treated with biogenic solid or aqueous silica will remove radioactive substances from the body after nuclear medicine treatment, after radioactive contamination in warfare or nuclear accidents.

5 . Implications for human health from ingestion/injection of biogenic solid or aqueous silica include:

removal of heavy metals such as zinc and aluminium from brain surfaces, . preventing onset of altzeimers disease

- . vital bone and teeth calcification
- necessary for healing bones, tendons and ligament injuries
 - . maintain normal bone structure in the elderly
 - . prevents artherosclosis and disc degeneration in the back
 - . prevents tooth decay
 - . maintains skin elasticity
- 15 . maintain hair and nail health

BRIEF DESCRIPTION OF THE DRAWINGS

In order that the present invention can be readily understood and put into practical effect the description will hereinafter refer to the accompanying drawings which illustrate non limiting embodiments of the present invention and wherein:

Figure 1 is a schematic drawing showing a process of obtaining an aqueous biogenic silica according to the present invention;

Figure 2 shows the chemical structure of an amorphous aqueous biogenic silica obtained according to the process shown in Figure 1;

Figure 3 the chemical structure of a crystalline aqueous biogenic silica obtained according to the process shown in Figure 1; and

Figure 4 to 9 show chemical structures of crystalline aqueous biogenic silica.

DETAILED DESCRIPTION OF THE DRAWINGS

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Referring to the drawings and initially to Figure 1, there is shown a vessel 10 having a lid 12 covering its open top. The lid 12 has a pressure release valve 14 for releasing pressure in the vessel 10 when the pressure therein is above a predetermined level. A locking arrangement 16 is provided to lock the lid 12 in place when the vessel 10 is being used.

In the process according to the present invention a caustic solution of pH up to 14 is poured into the vessel 10 and preheated to about 60°C. The caustic solution may comprise hydroxides of any one or more of sodium, lithium, potassium, rubidium, cesium or francium. In this embodiment, sodium hydroxide of pH14 is used. Incinerated rice hull ash is added to the hot caustic solution where it is heated in the closed vessel 10 to a temperature at boiling point for one to two hours. The temperature can be between 100°C and 300°C for a duration between 1 to 4 hours. In this embodiment, the caustic solution constitutes 5% by weight the incinerated rice hull ash 10% by weight and water 85% by weight. The ratio of ingredients can also be about 160g NaOH (or other hydroxides) to 320g rice hull ash to 3 litres of water.

This embodiment of the process results in 2% of undissolved slurry and 98% opaque liquid of aqueous biogenic silica at pH of about 13.5.

Two types of soluble silica can be created by this process. Amorphous forms of aqueous biogenic silica is formed by incinerating the rice hull ash at a temperature less than 700°C. The ideal form of amorphous rice hull ash has a carbon content between 2% and 8%. Crystalline forms of aqueous biogenic silica are formed the rice hulls are incinerated at a temperature between 700°C and 1000°C, typically known as crystobolite, which has no carbon present. At around 1200°C incineration the rice hull ash turns to glass and is ineffective to process for solubility.

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Amorphous aqueous biogenic silica obtained by the above process contains colloids of silica with a base structure of silicone dioxide in a long chain polymer with ethol C_2H_5 molecules, sodium, hydrogen and hydroxide occupying some of the external and internal bonding sites, as shown in Figure 2. Colloidal size of amorphous aqueous biogenic silica is between about 1 and 100 micron, mostly around the 10 micron range.

The crystalline rice hull ash when solubilised by this process, has different and in many cases, preferable characteristics than the amorphous form. The crystalline aqueous biogenic silica is also a colloid of silicon dioxide with no impurities such as ethol chains, the colloid being simpler and smaller in structure, as shown in Figure 3.

The crystalline aqueous biogenic silica has a colloid size of between 10 micron and 10 nanometer, with most colloids being around 1 micron in size. The smaller particle (colloid) size therefore has a larger surface area than the larger particle size of amorphous aqueous biogenic silica. This allows for more bonding

sites available to chemically bond (absorb) to other elements (eg heavy metals). As the crystalline aqueous biogenic silica is almost pure, with no organic (ethol) molecules. it has more bonding sites available as lock-up mechanism also. Accordingly, crystalline forms compared to amorphous forms of aqueous biogenic silica are:

- . purer, with no (very little) organic interference;
- , smaller colloid size.

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This results in a more effective chemical bonding agent which creates:

. more stable (stronger) bonding with other elements, less likely to leach back from solid to liquid phase;

- . less volume of product needed to produce the desired result;
- . broader pH range to be effective;
- . higher temperature insulation properties, improved fire retardant characteristics.

Both the amorphous and crystalline forms of aqueous biogenic silica have no resemblance to sodium silicate, or water glass.

Annex 1 is a report confirming that the solution obtained according to the process of the present invention contains biogenic silica which are highly reactive. Note that under the heading "IMPLICATIONS" in attachment 1 the presumption regarding SOLSIL (i.e. trade name of the aqueous biogenic silica obtained by the process of the present invention) being prepared by the hydrolysis of TEOS is incorrect. The SOLSIL mentioned in this attachment is prepared by the process according to the present invention.

Annex B is a university report on certain applications using aqueous biogenic silica. This report confirms that aqueous biogenic silica can be applied to remediate polluted media.

The aqueous biogenic silica obtained according to the present invention can therefore be applied for removal of contaminants (heavy metals, organic, mineral and radioactive) from solution and gas into a solid phase, which can then either be dumped as land fill or processed for reuse. It can also treat contaminated soils, water, sludges and solids to change the soluble or leachable fraction into a non-leachable, insoluble or unreactive state.

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Figure 4 shows a base model of a crystalline silicate. Figure 5 shows a chemical structure of crystalline aqueous biogenic silica according to the present invention. As can be seen, the Figure 5 structure has a large number of free bonding sites. Accordingly, crystalline aqueous biogenic silica is highly reactive.

In Figure 6, there is shown a single oxygen silicone bond chemical structure of silicate. In crystalline aqueous biogenic silica, the silica elements are in a colloidal form as shown in Figure 7. In the colloidal form, the crystalline aqueous biogenic silica of the present invention has a large number of reactive sites and inter-nodal sites for accommodating other elements. Figure 8 shows an expanded view of a colloidal matrix of crystalline aqueous biogenic silica. Figure 9 shows an inter-colloid connection points in crystalline aqueous biogenic silica.

Examples of some applications are:

. waste management, water treatment for removal of hazardous materials from a leachable, soluble or reactive state in gas, liquid and solid phases by way of chemical bonding to the reactive silica colloid.

. mineral reclamation (mining) eg extracting precious metals, radioactives.

5 . biological use in fertilisers and medical use to scavenge heavy metals and radioactive substances from human cells.

. remove radioactive elements from solutions and stabilise them in soils so as to prevent environmental contamination

. optical and lining of materials

10 . cement strength and water/acid resistant

fire retarding properties. Wood , paper, foam (flammable materials) soaked/injected with soluble silica exhibit excellent fire retarding properties
 termite resistance . The silica, being tougher than termites teeth, deters termites from attacking timber. This is a cost effective alternative to copper, chrome arsenic

15 treatment.

. the crystalline form of aqueous biogenic silica being a very pure form of silicon, is ideal for the electronics/computer industry for electrical conductors. The new era of computers requires ultra pure forms of silica to progress, this form is likely to be the purest ore available at the moment.

20 . mechanisms for chemical bonding and generation of solid phase from liquid of heavy metals etc

The colloids of aqueous biogenic silica, both amorphous and crystalline can have either a net +ve or -ve charge and exist in an acid or alkaline environment.

As similarly charged particles repel due to polarity, this is what keeps the silicone colloids apart and in solution. However, when heavy metals are bonded to these charged bonding sites, the bonding potential is satisfied, overall colloid charge (+ve or -ve) is diminished and the resulting polymers, salts precipitate out into solid phase. The chemical bonding or absorption is strong enough to resist leaching back into solution and therefore solving environmental pollution by way of industrial and mining waste.

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All heavy metals, except Cr⁺⁶ radio nuclides and some organics (eg cyanide) are removed from solution and into precipitation by some degree (at least 50%) by the addition of soluble amorphous and crystalline aqueous biogenic silica. Some elements are more difficult to remove solution than others. Eg

- . zinc needs a 0.1% w/w addition of soluble crystalline aqueous biogenic silica to remove 98% (and stable) from solution, within a pH range of 1 to 12 from an original concentration of 10ppm. Amorphous removes 82% within the same pH range.
- . cadmium needs a 40% w/w addition of crystalline silica to remove 96% from solution in a pH range of 1 to 10 from an original concentration of 2350 ppm. Amorphous aqueous biogenic silica is far less effective on cadmium and nickel than crystalline aqueous biogenic silica.
- and amorphous aqueous biogenic silica across all pH range.
 - . arsenic $^{+3}$ needs 20% Fe $^{+2}$ as a co-precipitant and 20% crystalline aqueous biogenic silica to remove 100% As $^{+3}$ from solution between pH 5 to 7 at original

 $\mathrm{As^{+3}}$ concentration of 1340 ppm. Amorphous aqueous biogenic silica under the same conditions removes 99% $\mathrm{As^{+3}}$

. Chromium Cr⁺⁶ is unstable by this process

. Chromium Cr^{+3} needs a 100% (1:1) addition of crystalline aqueous biogenic silica to remove 99.7% Cr^{+3} from solution and stable between pH 6 to 7 from original concentration of 10000 ppm, whereas amorphous aqueous biogenic silica removes 99.6% Cr^{+3} from solution between pH of 7 to 12.

 Cr^{+6} is presently untreatable by industry to satisfy Government environment standards. Cr^{+6} can however be converted to Cr^{+3} with addition of reducing agent such as sodium metabisulphite at a rate of 1.5 to 1 Na(Ms) to Cr^{+6} . Aqueous biogenic silica can then successfully the Cr^{+6} as to Government requirements. . mercury is removed by 90% from solution by 20% addition of both crystalline silica and amorphous aqueous biogenic silica in an acid environment i.e. pH less than 7

. radio active cobalt Co⁶⁰ requires a co-precipitant of an inert form of cobalt such as cobalt chloride to improve the removal rate from solution from 13% to 78% by adding 10% crystalline aqueous biogenic silica and 10% cobalt chloride.

. Removing salt and minerals from water including sea water.

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Whilst the above has been given by way of illustrative example of the present invention many variations and modifications thereto will be apparent to those skilled in the art without departing from the broad ambit and scope of the invention as herein set forth.

DATED this 13th day of February 2004

GARRY ROBERT NUNN By his Patent Attorneys INTELLEPRO

AMNEX A

SOLSIL TRIALS

SOLSIL is being investigated to determine if it can be used reliably and cost effectively. Two forms were investigated, Attachment I, a report from QUT outlines that we have two distinct products. The first being amorphous based SOLA, the second crystalline SOL C:

- 1. as a fixative for our toxic and heavy metal waste disposal
 - arsenic
 - chrome
 - cadmium
 - nickel
- as an agent for our waste water treatment process
- 3. in other applications
- 1. SOLSIL was initially found to be beneficial in the fixation process for arsenic. Arsenic is present in two principal forms As₂O₅ and As₂O₃. Further investigation showed that As⁺⁵ had high selectivity to SOLA but initially As⁺³ had very little. Further trials showed pH and iron coprecipitate to be critical in binding the As⁺³ (Notel). Trials on a "real" waste sample of unknown ratio of both forms did not perform favorably for TCLP trials. With recent findings results for "real" trials should improve.

Trials with chrome waste also showed selectivity variations depending on the oxidation state of the chrome – either Cr^{+3} or Cr^{+6} and with SOLSIL forms. For the Cr^{+3} high affinity with $SOL\ C$ between pH 2 and 6.5 was observed with subsequent leaching of gel with significant amounts of chrome with weak acid. $SOL\ A$ had a tighter operating pH range in the alkaline region and showed less leachability. (Note 2). These results are encouraging for chrome waste in a liquid form.

Using Cr⁺⁶ liquid waste significantly less affinity was shown with both forms of SOLSIL. Oxidation state was found to be critical. The +6 forms is not active with SOLSIL. Oxidation state can be changed with a reducing agent (i.e. Sodium metabisulphate). TCLP trials with K₂Cr₂O₇ salt (Cr⁺⁶) and varying volumes of reducing agent produced results as low as 23ppm SOL C and 37ppm for SOL A from a starting concentration of 11,500ppm Cr. More work needs to be done in this area particularly with regard to fully converting Cr⁺⁶ to Cr⁺³.

Liquid waste with high levels of nickel, cadmium and zinc waste treated 4:1 with SOL C the results are as follows. Ni from 4820 to 2590ppm, Cd 2350 to 164ppm and Zn 315 to 3.2 ppm. Nickel results are the least encouraging with further investigation required to optimize conditions.

2. Zinc trials comprised adding 1% and 0.1% of SOL A to the daily wastewater that is routinely run to monitor zinc levels. Typically it was seen that Zn levels of up to 2 ppm were easily removed simply by adding 1% SOL A, mixing and filtering. Using 0.1% SOLSIL brought the level down to 0.5 ppm or less. SOL C indicated that it was more effective. (Note 3). To the standard inhouse wastewater treatment a 0.1% SOL A was added to see if improvements could be seen and quantified. This upset the typical filter cake formation and had adverse effects on dissolved metals in the water going to sewer. (Table 1) Results from table 1 show that SOL A may be

stripping off ions/etc from the piping and lining tanks. This is also indicated by the unexpected decrease in pH of the water before sewer. Attachment 2 is abstract from the University of Tennessee, Knoxiville, TN — American Water Works Association Research Foundation that discusses the use of Sodium Silicate (a variant on SOLSIL, priced at over \$70 a half litre.)

4. SOLSIL demonstrates good fire-retarding properties. Wood chips, paper and polyurethane foam were soaked in both SOL A and SOL C and allowed to dry. A flame source directed to the materials resist catching alight significantly better than the untreated material. Further work is required to get SOLSIL in a form for industrial treatment.

Termite resistance has been trailed with some encouraging results. Department of Natural Resources are doing formal trials that should be available late February.

With regard to agricultural uses of SOLSIL related products, Tibor de Jong was contacted and has expressed interest in organizing field trials.

SOLSIL by its nature and chemistry should be looked at in modifying properties of cement such as added strength and waterproofing.

Trials with Nopalmate, a high fluoride arsenate pesticide, on initial trials proves difficult to treat using the inhouse process whereas encouraging results have been obtained using (SOL C) form, reducing levels of 2500ppm As to about 25ppm.

Note 2: The original Cr⁺³ concentration was 14,600ppm with retentions of up to 99.9% with (SOL C) subsequent precipate leachings as low as 20 ppm. (SOLA) retained less initially but subsequently leached less, 2.8 ppm.

Note 3: For example a wastewater level of 9.9ppm Zn (by ICP) 0.1% (SOLA) brought the level down to 0.12ppm and 0.1% SOLC brought the level down to 0.07ppm Zn.

Table 1:

Element	After Press	Before Sewer	After Cement treatment
	pH approx 10	pH approx 6	pH approx 10
2n	0.065	1.73	0.118
Cd	0.058	0.190	0.088
Pb	0.585	2.97	-
Co	-	0.009	-
Ni ·	0.057	0.310	0.495
Mn·	0.087	1.48	0.006
Fe	-	111.0	1.33
Cr	0.003	0.169	0.054
Cu		0.323	0.213
Al		0.150	0.020
As	-	·	-

Note: A (-) refers to no detectable level.

Silicate ions in different SOLSIL preparations

1: INTRODUCTION

Four samples of SOLSIL preparations were examined for the nature of silica in the samples. The techniques used were ATR-IR and Raman spectroscopy. The silicate ion in the solution in the form of $SiO_2(OH)_2^{2^-}$ is recognised through bands located at 935 (υ_3), 777 (υ_1), 607 (υ_4) and 448 (υ_2) cm⁻¹. The last two of these bands, υ_2 and υ_4 , are reported as weak bands while the remaining two are given as medium intensity. The bands υ_1 and υ_3 correspond to stretching vibrations while υ_2 and υ_4 correspond to bending vibrations. While all four are Raman active, some of them may not be IR active. Additionally a band located around 1040 cm⁻¹ is assigned to polymerised silicate ions, rather than arising from the $SiO_2(OH)_2^{2^-}$ ion.

The samples used include:

SOLSIL -

Crystalloid preparation - #444

Amorphous preparation pH14.0 - #157

1:10 diluted amorphous preparation pH 12.8 - #167

1:10 diluted preparation with pH adjusted to 10.0 - #166

Water glass For comparison - # sol

2: RESULTS

2.1: Raman Spectroscopy

The results are summarised in Figure 1, where the relative signal intensity is plotted against the wavenumber.

Sodium silicate solution (water glass) shows a band at 1040 cm⁻¹, indicating the polymer nature of the silicate ions in the sample.

Sample 157, which is a preparation of amorphous SOLSIL also has a band in 1040 cm⁻¹ region, along with the bands at 925, 771, 601 and 444 cm⁻¹ which can be assigned to the four vibrational modes of the aqueous silicate ion. This spectra also contains many other bands indicating the presence of other chemicals in the solution.

Sample #167 is a 1:10 diluted version of the amorphous preparation. Broad similarities in #167 and #157 spectra are therefore not unexpected. In the spectrum of sample #167,

a band at 778 cm⁻¹ may be assigned to the υ_1 and 420 to υ_2 vibration of the silicate ion. The spectrum suggest the presence of υ_3 and υ_4 bands as well, but the signal is small above the background. Compared to sample 157, the polymer band signal is higher than the silicate ion band signal in sample 167. This suggest that the dilution of amorphous SOLSIL preparation probably leads to further polymerisation. A possible explanation of this behaviour could be that as SOLSIL is diluted the pH decreases resulting in more silicate ions protonated and polymerised.

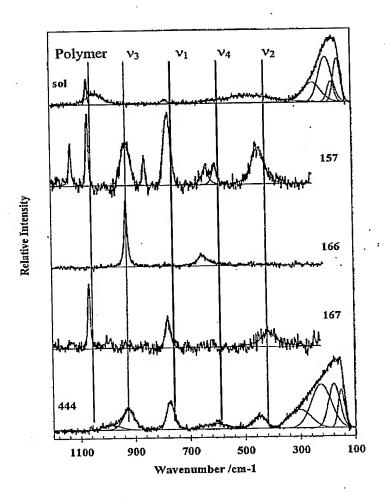


Figure One: Raman spectra of SOLSIL and a sodium silicate sample in $100-1200~\mathrm{cm}^{-1}$ range.

Sample 166 has a band at 927 cm⁻¹ and another near 660 cm⁻¹. Whereas the band at 927 cm⁻¹ may be attributed to the silicate vibration mode v₃ the remainder three bands that can be assigned to the other vibrational modes of the silicate ion are missing. In this sample the silicate ion was perhaps mainly lost from the solution as dilution occurred and pH was adjusted to 10.0 using acetic acid. This conclusion is supported by a visual observation of SOLSIL stocks when stored at such pH over prolonged periods - a white residue may appear at the base of the container.

Sample 444, a sample of Crystalloid preparation of SOLSIL, shows a refined presence of $SiO_2(OH)_2^{2-}$ ions. The four bands are located around 926, 772, 609 and 451 cm⁻¹. They all correspond to the expected vibration bands of $SiO_2(OH)_2^{2-}$. Also, as an expected behaviour, the bands v_1 and v_3 are relatively stronger than v_2 and v_4 . The 1040 cm⁻¹ band is minimal, indicating little polymerisation of silicate in the sample. The absence of any other major bands indicates a high level of purity.

2.2: ATR-IR Spectroscopy attenuated total reflection

Theoretically some of the silicate ion vibrations may not be IR active; this and the high IR absorbance of water makes ATR-IR (Attenuated total reflection infra red) spectra of limited use in identifying the presence of silicate.

The results in Figure 2 are the spectra for all four SOLSIL samples and the sodium silicate solution. A spectrum for water has been added for comparison. Those portions of the spectra where the signal is likely to be broadened under the influence of more than one peak, are deconvoluted using Fourier transformations and individual components are plotted underneath the integrated signal.

Despite its difficulty of interpretation the IR spectra enable some grouping of the material.

Below 900 cm⁻¹, the spectra are dominated by the IR absorbance of water and any meaningful deconvolution is not possible. The deconvoluted signal shows the presence of a band around 920 cm⁻¹ for both samples #157 and #444. These samples are undiluted amorphous and crystalloid preparations of SOLSIL and the band may correspond to the ν_3 vibration that may correspond to the ν_3 vibration.

An additional peak appears around 980 cm⁻¹. This peak is strongest in sample #444 but also distinctly visible in #157 and #sol. This peak should somehow relate to the presence of silicate material, but no interpretation can be offered at this stage. Another peak at 1100 cm⁻¹ is seen only in the sodium silicate solution (#sol).

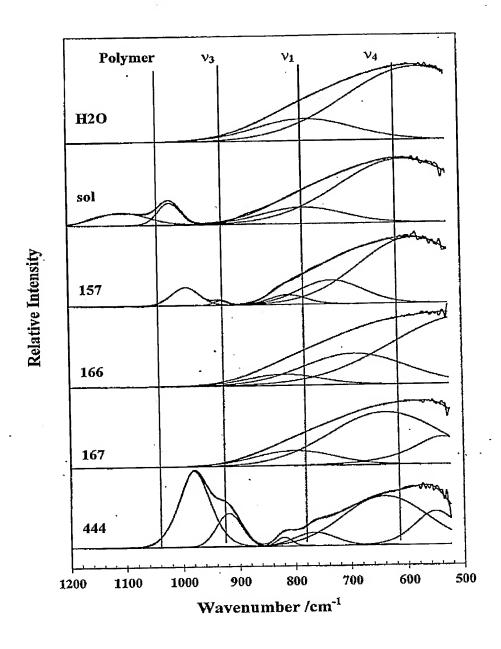


Figure Two: FTR-IR spectra of H₂O, sodium silicate solution (sol) and four different preparations of SOLSIL.

3: IMPLICATIONS

It was found that the silica was present in the solution as a colloid. It is presumed that the colloid was prepared by the hydrolysis of TEOS (tetraethoxysilane). The colloid was stabilised through the adsorption of cations such as K⁺, Na⁺, Cs⁺ or similar cations. Anions would also be suitable for the stabilisation of the colloid. Optical spectroscopy enabled the colloid to be seen through light scattering techniques. Upon precipitation of the colloid through evaporation of the solvent, the material remained on the colloidal scale. Both the solid and colloidal solution were analysed using vibrational spectroscopic techniques. A comparison was made with a solution of sodium silicate. No spectroscopic comparison could be made between the solution of the sodium silicate and the water glass. Spectroscopy shows the presence of other chemicals in the colloidal solution. These chemicals are probably a by-product of the hydrolysis of TEOS.

It is envisaged that the mechanism for the adsorption of heavy metals is by replacement of the adsorbed group 1 alkali cation. This replacement causes the destabilisation of the colloid resulting in its precipitation. This adsorption of heavy metals and subsequent precipitation provides a method for the removal of heavy metals from solution.

Attachment 2.

iron and Manganese Removel

Title: Bequestering Methods of Iron and Manganese Treatment

Accession Number: 0027322 WATERNET No.: BK001707

Author: Robinson, R. Bruce-- Reed, Gregory D.-- Christodos, Daniel --

Frazier, Breit-Chidambariah, Venkatesh

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ISBN: 0-89867-510-3 Document Type: Book Availability: AWWA

Descriptors: Sequestration—Iron—Manganese—Calorine Dioxide--Manganese

Oxide — Ultrafiltration— Hardness— pH— Calcium— Sodium Silicate —

Chlorine -- Color --- Turbidity --- Phosphates --- Costs

Abstract: This report summarized research performed at the University of Tennessee on the sequestoring of iron and manganess by sodium edicate and polyphosphate. Iron and manganese are common in groundwater supplies and can lead to objectionable color and turbidity in drinking water as well as staining of laundry and fixtures. An alternative treatment technique to removal of iron and manganese by exidation and filtration is sequestration of iron and inservenese. Here sequestration means preventing the formation of objectionable color and tribidity without actually removing the iron or manyanese. Sodium silicates and 📑 polyphosphates have typically been added as sequestrants. This and other research shows that sequestering of iron by the usarly shmultaneous addition of sodium silicate and chlorine is successful at many sites. There are a multitude of operational and water quality variables affecting the success of this sequestration method however. Costs for using chiorine and silicate are given. The role of pil is still uncertain. giving conflicting results in some studies. While sequestering by sodium silicate and chloring was field tested, sequestering by polyphosphates was studied in laboratory tests. Polyphosphates have better prospects than do silicates for sequestering significant concentrations of manganese. Polyphosphates also sequester from Orthophosphate performed nearly as well as some of the polyphosphates in terms of color and turbidity, but gave lower iron filterability. It was found that streaming current could be correlated with treatment effectiveness in laboratory waters. This book is publication order number 90558.



Batch experiments to test SOLSIL's capability to remove selected soluble chemical species to a self-generated solid phase.

Final report prepared by

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1: Introduction

SOLSIL, provided to QUT by Mr. Garry Nunn of 150 Fisher Road, Gympie Q4570, most likely contains a soluble form of silica maintained at a pH of about 14.

Initial test tube investigations showed that when mixed with certain chemical species, SOLSIL generated a solid phase that with time settled. The aqueous phase left above then was likely to contain a lower concentration of the chemical specie involved. These investigations were conducted with salts such as MnCl₂, FeCl₃, Cd(NO₃)₂, Pb(NO₃)₂, HgCl₂, AgNO₃ and solutions of thorium and uranium nitrates.

Inspired by the results of initial investigations and considering a potential need of materials for applications in industrial waste management, a systematic study was designed to test *SOLSIL*'s capability to remove selected soluble chemical species from the aqueous phase to a self-generated solid phase.

This study was designed such that its outcome should assist in making a decision about further development of SOLSIL as a product for use for a broad range of applications. It was not aimed at finding out suitable optimum working conditions for SOLSIL to remove individual species from specific waste materials.

The chemical species tested included radioactive and stable isotopes of a number of different elements likely to be present in various waste streams and waste handling facilities. The study was limited to two diluted preparations of SOLSIL.

2: Species investigated

Investigations covered a selection of stable and radioactive species, considering examples from waste streams, species likely to be present in nuclear waste storage facilities or those associated with mining and milling of radioactive ores. Besides, results for some radioactive isotopes may be used as an indicator of the expected behaviour of their stable counterparts.

In most cases a range of concentrations was used. Stock solutions were prepared from original source materials through dilution using deionised water (Table One). They were kept in acid washed volumetric flasks. In a number of cases, the stock solutions were acidified to ensure retention of the species in solution form.

In addition to the abundant ²³²Th, the aged thorium nitrate solution used in this study also contained ²²⁸Ra and ²²⁸Th. Analytical techniques permitted an independent analysis of Th and Ra behaviour using these isotopes.

Table One: Species and their concentrations investigated in this study. The source shows the origin of the material used to prepare the stock solutions.

	Specie	Concentration	Source
	Stable	(g.L ⁻¹)	·
1	Zn ⁺⁺	0.1, 1.0, 10.0, 100.0	ZnCl ₂ Unilab
2	Fe	0.1, 1.0, 10, 100	FeCl ₃ .6H ₂ O Unilab
3	Pb ⁺⁺	0.05, 0.5	Pb(NO ₃) ₂ Mallinckrodt
4	Cd [↔]	0.1, 1.0, 10	CdCl ₂ . M & B
5	Cr ³⁺	0.1, 1.0, 10, 100	Sigma AA Standard 292044
6	Ni ⁺⁺	0.1, 1, 10	NiCl ₂ .6H ₂ O Chem-Supply
7	Cu ⁺⁺	0.1, 1.0, 10	CuCl ₂ .2H ₂ O Unilab
8	As ⁺⁺⁺	0.01, 0.1	Sigma AAStandard 206962
9	Hg ⁺⁺	0.01, 0.1	Sigma AA Standard 207292
	Radioactive	(Bq*.L ⁻¹)	-
10	Uranium	100, 1000	Uranyl Nitrate Unilab L/R
11	²²⁶ Ra	100, 1000	Amersham Standard RAY.44
12	Thorium	100, 1000	Old Thorium Nitrate
13	²¹⁰ Pb	1500	Mixed radionuclide standard
13	ru	1300	FX787 Amersham
14	⁶⁰ Co	100, 1000	OUT working standard
14	137 _{Cs}	500	OUT working standard
15	90Sr - 90Y		Certified standard Amersham
16	241 A	500	Certified standard Amersham
17	241 Am	500	ty corresponds to one nuclea

^{*}Bq (Becquerel) is a unit of radioactivity - corresponds to one nuclear disintegration per second.

3: SOLSIL

Preliminary test tube studies demonstrated its function at a higher pH with concentrated solutions. As another extreme boundary situation we found that a 1:200 dilution of *SOLSIL* would not lead to formation of a solid phase when mixed with a number of those materials where the *SOLSIL* as provided did. Also, if pH was adjusted to 7 or below, a solid formation appeared in the *SOLSIL* either immediately after adjustment or a few days later in storage. Most experiments in this study were conducted at intermediate values between these two extremes.

The provided SOLSIL was diluted 10 times by mass. Two preparations were used, one at the unadjusted pH of 12.8 and the other at the adjusted pH of 10.0 - glacial acetic acid was used to adjust pH.

Another reason for testing SOLSIL in a diluted and pH adjusted form was out thought that in certain applied situations higher dilutions and a closer to neutral pH may be desirable feature for material handling.

4: Experimental details

In brief, the batch test involved mixing of the SOLSIL preparation with a sample of the stock solution and allowing for interactions to take place over a period of several hours - up to 2 days. This was followed by steps to separate the solid and aqueous phases generated during the mixing and the subsequent analysis of the separated aqueous phase using an appropriate analytical technique. Batch desorption experiments were conducted to estimate any movement of the specie back from the solid to the aqueous phase.

In detail, equal masses (about 20g each for radionuclides and 40g each of chemical species) of 1:10 diluted SOLSIL preparation and the stock solution of selected species were taken in washed, acid soaked and pre weighed 120mL plastic containers. The lids were sealed and the interaction was allowed through slow mixing by rotation at 2rpm for several hours (Figure 2).

The mixture was allowed to settle for at least 12 hours (Figure 3). To permit adequate separation of the aqueous and solid phases generated during the interaction, the containers were then centrifuged at 5000 rpm for 10 minutes.

The aqueous phase was removed in a separate (washed, acid soaked and pre-weighed) container, weighed and sub-samples were taken for analysis. The solid-phase was weighed, dried and re-weighed.

The tests were carried out in replicates.

To test the stability of removal process, impregnated dried solid material from the above mentioned experiments was mixed with deionised water - without SOLSIL and specie spike. Remixing then proceeded; followed by separation of the two phases, similar to the original experiments. The aqueous phase was analysed to estimate specie desorption.

Analysis of radioactive species was conducted using a variety of techniques at the QUT Radiological Laboratories (Table 2). The instruments were calibrated using certified standards. Chemical analysis of stable species was carried out using an ICP-facility at SIMTARS. Appropriate dilutions were prepared to meet the operational range of the ICP system. Occasionally, additional dilutions were required to overcome the interference of Si that was most likely introduced by the SOLSIL.

All experiments were conducted using recommended approved safe facilities and appropriate personal protection equipment.

Safety considerations (vigorous exo-thermic reaction) prevented us from including Cr^{+6} as in chromic acid (CrO_3 or H_2CrO_4) in the list of species of this preliminary study.

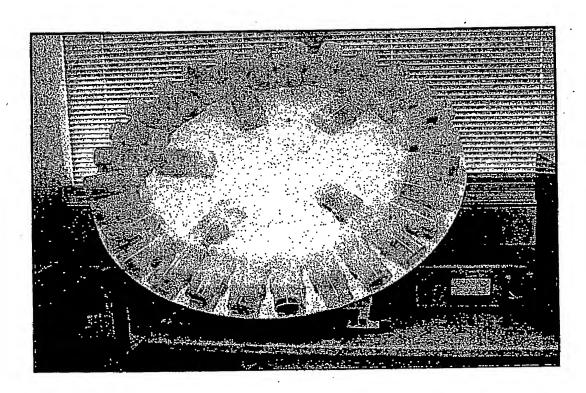


Figure One: SOLSIL and solutions of various chemical species were allowed to interact by rotating the containers at 2rpm for several hours.

5: Observations

The ratio between the amount of specie in the final (SOSIL treated) aqueous phase and the original solution is an indicator of the ability of SOLSIL to remove it from the aqueous to a self generated solid phase. In this report all batch experiment results are presented as this ratio – the retention in the aqueous phase. A value close to zero of this parameter indicates a complete removal; that close to unity, inability to remove. To allow a direct comparison, desorption is also presented as the fraction of the original amount that moved back to the aqueous phase.

In Appendix One, results of the batch experiments are presented in a tabular form. Where more than one valid results were available for a given specie and concentration, they have been averaged to improve the statistical validity of the result. Appendix Two is an extended compilation of analysis and results. Appendix Three and Four contain the raw data of radionuclide and stable species analyses, respectively. Appendix Two, Three and Four are provided on a compact disc.

Ten times diluted SOLSIL at unadjusted pH12.8 generated solid phases during interaction with most species investigated. In most cases, the aqueous phase remaining after SOLSIL treatment exhibited statistically lower specie amount than that prior to the treatment (Figure 3).

Diluted SOLSIL at adjusted pH10.0 was relatively less effective – removal still occurred but it was generally less than that for treatment at pH 12.8. This can be visualised through Figure 4 where aqueous phase retention data for a number of species at pH12.8 are plotted against the corresponding values obtained for pH 10.0. The values mainly lie on the bottom right hand side of the graph —confirming relatively higher retention (or less removal) at the lower pH.

Once removed to the solid phase the specie was mainly retained by the solid phase. Desorption values range between 17% (U,100 Bq) to almost zero (a number of species) with an average of 4% at standard deviation of 5%. The dried solids used for the desorption experiments contained a solute residue of the original specie. This is because complete removal of the aqueous phase was impractical and, even after centrifuging, some moisture was left in the solids. This might represent a situation closer to a practical application but, during a desorption test the solute residue left in the solid phase had a potential to simply wash back into the aqueous phase again. In Figure Five, an increasing trend in the reported values of desorption may be noticed with the increasing amount of moisture left in the solid during separation of the two phases. This suggests that the backwash perhaps did make a significant contribution and desorption results should be taken as a conservative estimate of any remobilisation of the material from the solid phase.

The aqueous phase results in this report include a small mass balance correction based on the wet/dry mass ratios of the solid phase and, within the uncertainties, they should be adequate.

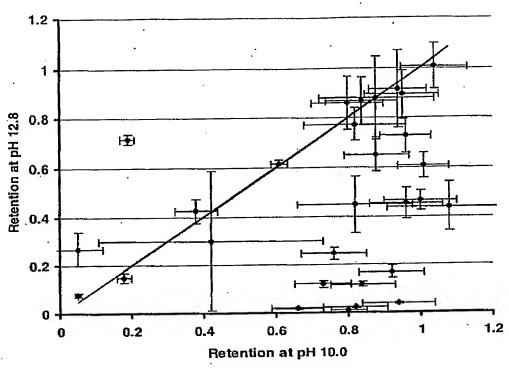


Figure Four: Retention in the aqueous phase after SOLSIL treatment at pH12.8 vs. that at pH 10.0. The retention is generally higher for pH 10.0

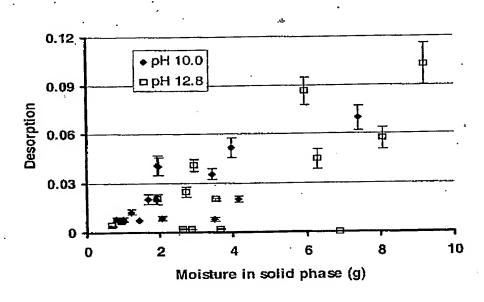


Figure Five: Specie desorption vs. moisture left during solid – aqueous phase separation. The trend indicates that in most cases the values reported as desorption would perhaps include a significant contribution from backwash of the solute left in the moisture.

TABLE A2: Analytical results for batch experiments with stable species

a) SOLISIL 1:10 dilution pH 10.0

Specie	Conc (g.L ⁻¹)	•	Specie retention in Specie desorption aqueous phase				rption	pH of aqueous phase after mixing	Dry mass of solid phase (g)
Cd++	1	0.71	æ	0.08	0.02	±	0.00	5	0.07
	10 .	0.59	±	0.07	0.07	±	0.01	7	1.23
Cu**	0.1	0.84	±	0.09				4	0.06
•	1 .	0.82	±	0.09				5	0.37
	10	0.75	±	0.09	0.01	±	0.00	5	0.18
Fe ⁺⁺⁺	1	0.04	±	0.00	0.01	⇉	0.00	4	2.26
	10	0.80	±	0.10				0	0.04
	100	0.81	±	0.14	0.01	#	0.00	0	0.36
Mn**	0.1	0.92	±	0:10	0.02	土	0.00	4	1.01
Ni ⁺⁺	1	0.91	±	0.10	0.05	±	0.01	5	0.17
	10	0.38	±	0.06				4	0.85
Pb ⁺	0.5	0.87	±	0.09	0.01	±	0.00	4	0.09
Zn⁺⁺	0.1	0.96	±	0.10	0.04	±	0.01	4	0.04
	100	0.80	±	0.10	0.04	±	0.01	3	0.52

b) SOLISIL 1:10 dilution pH 12.8

Specie	Conc (g.L ⁻¹)	Specie re aqueous	Specie d	esor	ption	pH of aqueous	Dry mass of solid		
	•			-	13,			phase after mixing	phase (g)
•	Ŧ	•		,	<u>-</u>				•
Cd ⁺⁺	1	0.12	±	0.01	0.00	±	0.00	13	0.28
	10	0.02	±	0.00	0.00	±	0.00	13	3.17
Cu⁺⁺	0.1	0.08	±	0.01	0.04	±	0.01	14	0.29
	1	0.02	±	0.00	0.00	±	0.00	13	0.23
	10	0.22	±	0.03	0.02	土	0.00	12	1.84
Fe ⁺⁺⁺	1	0.08	±	0.01				13	0.21
•	10	0.86	#	0.11				0	0.77
	100	0.77	±	0.06	0.01	±	0.00	. 1	0.10
Mn ⁺⁺	0.1	0.02	<u>+</u>	0.00	0.02	土	0.00	13	0.38
Ni ⁺⁺	1	0.43	±	0.06	0.02	±	0.00	13	0.23
	10	0.38	±	0.05	0.04	±	0.01	6	1.33
₽Ь₩	0.5	0.65	±	0.07	0.00	±	0.00	13	0.00
Zn ⁺⁺	0.1	0.30	±	0.03	0.16	±	0.02	13	0.04
	1	0.04		0.00	0.10	<u>+</u>	0.02	13	0.95
	10	0.46		0.06	0.06	±	0.01	6	1.23
	100	0.78	±	0.09	0.09	±	0.01	6	2.81

In detail, diluted *SOLSIL* showed a varying degree of removal capability for different species. For example for treatment with diluted *SOLSIL* at pH 12.8, 88 % or more of Cd, 98% of Mn, 99% of ²⁴¹Am and about 60% of Ni was removed. In other cases, such as ⁶⁰Co and Fe⁺⁺⁺ (100 g.L⁻¹) the removal was much less, 12% and 23% respectively. Overall though, the results clearly demonstrated the potential of developing *SOLSIL* as a medium for application in situations where removal and fixing of particular species from the aqueous to a solid phase is desirable.

We carried out additional experiments to determine SOLSIL's effectiveness under conditions different from those used in the main set of experiments. As an example, no visible solid phase was formed with some species investigated under the main experimental conditions—these species include As and Hg. The experiments were repeated with the concentrated SOLSIL as provided—but still no solid phase was visible. In further experiments a pH adjustment to about 5 with gradual addition of glacial acetic acid to the mixture was attempted but it did not trigger generation of a solid phase. Considering the low concentrations of Hg and As in pure phases, we added a small amount (5mL) of 10g.L⁻¹ Fe⁺⁺⁺ as a carrier in 1:8 ratio to 0.1g.L⁻¹ Hg and As solutions mixed with 1:10 diluted pH 12.8 SOLSIL. The solid phase thus generated did partly remove the species and Hg and As concentrations reduced to 0.78 ± 0.12 and 0.47 ± 0.07 of the original value.

In another experiment, SOLSIL's capability of removing radioactive 60 Co was enhanced when stable Co^{++} was added as a carrier (as 5mg of $CoCl_2$ in 40mL of the sample solution) and SOLSIL as provided was used to trigger the solid phase formation. Under these treatment conditions, amount remaining in the aqueous phase could be reduced from 0.88 ± 0.09 to 0.33 ± 0.06 . Table Three shows results of 60 Co and some other species where enhancement in SOLSIL's capability was observed when the concentrated (as provided) material was used.

Table Three: Results of treatment of selected species with *SOLSIL* as supplied. Corresponding values for a 1:10 diluted *SOLSIL* preparation are included for comparison.

Specie :	Fraction retained in aqueous phase								
	SOLSIL as supplied	SOLSIL 1:10 diluted pH 12.8							
⁶⁰ Со	0.33 ± 0.06	0.88 ± 0.09							
Uranyl nitrate	0.01 ± 0.01	0.27 ± 0.12							
²²⁶ Ra (1000 Bg)	0.15 ± 0.07	0.99 ± 0.09							
²²⁶ Ra (1000 Bq) ²³² Th (989 Bq)	0.26 ± 0.02	0.59 ± 0.01							

One interesting observation was that Mn as MnCl₂ in solution generated a solid phase during SOLSIL interaction (and was readily removed) but as KMnO₄, it did not.

Even for the same specie, variations occurred in the fraction retained in the aqueous phase for different sample concentrations. As mentioned in Section 2, the stock solutions were acidified to ensure solubility. For this reasons, in a number of cases the SOLSIL and stock solution interaction occurred at a pH different from the constituents. The final aqueous phase pH was measured and in Figure Six, fraction in the aqueous phase has been plotted against this pH for a number of different species. The results show a general trend of better removal capability when the interaction takes place at a higher pH. As an example SOLSIL's ability to remove iron from the solution increased from (12 ± 7) % to (92 ± 1) % as the pH changed from near zero to near 13.

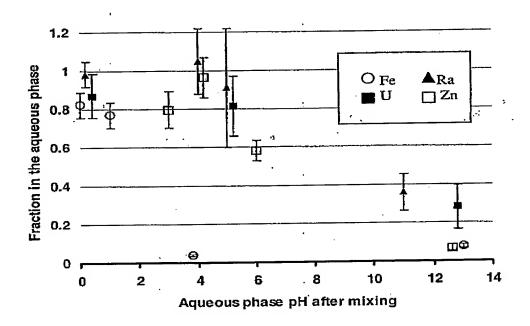


Figure Six: Aqueous phase retention of Fe, Ra, U and Zn and a function of pH of aqueous phase measured after mixing with SOLSIL.

6: Conclusions

Batch experiments provided an evidence of *SOLSIL*'s ability to remove chemical species from solutions to a self generated solid phase. Its potential can be enhanced by working out optimum conditions specific to an application.

Once removed to the solid phase the specie is likely to be retained mainly in the solid phase – some remobilisation may occur, including perhaps a significant contribution from the residues of solutes left with the moisture in the solid at the time of separation. In those applications where lesser mobilisation is desirable, the solids may be rewashed prior to their disposal after SOLSIL treatment.

The SOLSIL appears to be more effective when used at higher pH and at higher concentrations. Also pH during SOLSIL – specie interaction may alter its effectiveness.

Acknowledgement

Technical support provided by Che Doering is gratefully acknowledged.

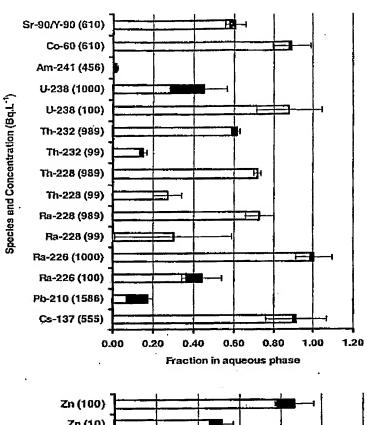
APPENDIX ONE TABLES OF RESULTS

TABLE A1: Analytical results for batch experiments with radioactive species
a) SOLISIL 1:10 dilution pH 10.0

Specie	Conc.	Specie re	tion in	Specie	dasi	arntion	pH of	5	
	(Bq)	aqueous			Openie i	100	o buon	pH of aqueous	Dry mass of solid
								phase after	phase (g)
¹³⁷ Cs	555	0.94	#	0.06	0.00	±	0.05 .	mixing	
²¹⁰ Ph	1586	0.89	±	0.09	–		0.05	0	0.04
²²⁶ Ra	100	1.05			0.03	#	0.01	5	0.00
	1000	-	±	0.17	0 .03	±	0.02	4	0.05
²²⁸ Ra		0.98	#	0.09	0.06	±	0.01	0	0.06
па	99	0.42	#	0.31			•	4	1.10
²²⁸ Th	989	0.96	士	0.07				4	0.25
In	99	0.05	±	0.07	•			4	1.10
	989	0.19	±	0.02				4	-
²³² Th	99 ·	0.13	±	0.02	0.05	±	0.00	4	0.25
	989	0.21	±	0.01	0.40	· ±	0.02		0.63
²³⁸ U	100	0.86	±	0.16	0.02	±		4	0.25
	1000	0.81	±	0.16			0.00	0	0.04
²⁴¹ Am	456	0.80	±		0.01	±	0.00	5	0.07
°Co	610			0.05	0.00	±	0.00	4	0.07
Sr/ ⁹⁰ Y	=	0.90	±	0.10	0.05	±	0.02	2	0.06
31/	610	0.99	<u>+</u>	0.07	0.02	土	0.00	4	0.04

b) SOLISIL 1:10 dilution pH 12.8

Specie	Cone (Bq)	Specie re aqueous			Specie o	desc	orption	pH of aqueous phase after mixing	Dry mass of solid phase (g)
¹³⁷ Cs	555	0.90	±	0.06	0.02	±	0.44		
²¹⁰ Ph	1586	0.07	±	0.02	0.10		0.14	0	0.04
²²⁶ Ra	100	0.36	±	0.02		±	0.01	13	0.00
	1000	0.99			0.08	±	0.02	11	0.12
²²⁸ Ra	99		±	0.09	0.02	±	0.01	0	0.04
' ia		0.30	±	0.29				13	0.07
²²⁸ Th	989	0.73	#:	0.07				13	0.05
1 11	99	0.27	± .	0.07				13	0.07
232	989	0.72	¥	0.02				13	0.05
²³² Th	99	0.13	#	0.02	0.02	土	0.00	13	0.08
220	989	0.59	#	0.01	0.03	#	0.02	13	0.05
²³⁸ U	100	0.88	±	0.17	0.00	±	0.00	0	
*	1000	0.28	土	0.12	0.17	#:	0.00		0.01
²⁴¹ Am	456	0.00	±	0.01	0.01	±		13	0.04
°°Co	610	0.88	±	0.09			0.00	13	0.08
90Sr/ ⁹⁰ Y	610				0.01	±	0.02	2	0.04
		0.58	<u>±</u>	0.05	0.03	<u>±</u>	0.00	8	0.50



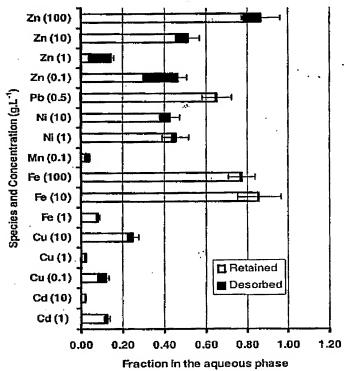
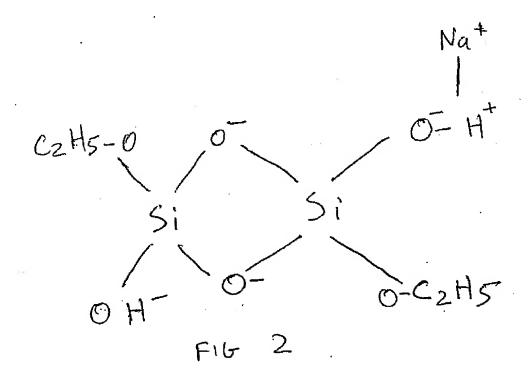


Figure Three: Fraction of the species in the aqueous phase after SOLSIL (1:10 dilution, pH12.8) treatment.

LOW PRESSURE - LOCK DOWN 16 4 10% RICE HULL ASH. Maintain boiling point MEAT SOURCE for 1 to 2 hours END RESULT 2% UNDISSOLVED SLURRY, 98% OPAQUE LIQUID, PH~ 13.5 ENID.



Nat Nat O-H^{*} O-H^{*} OH

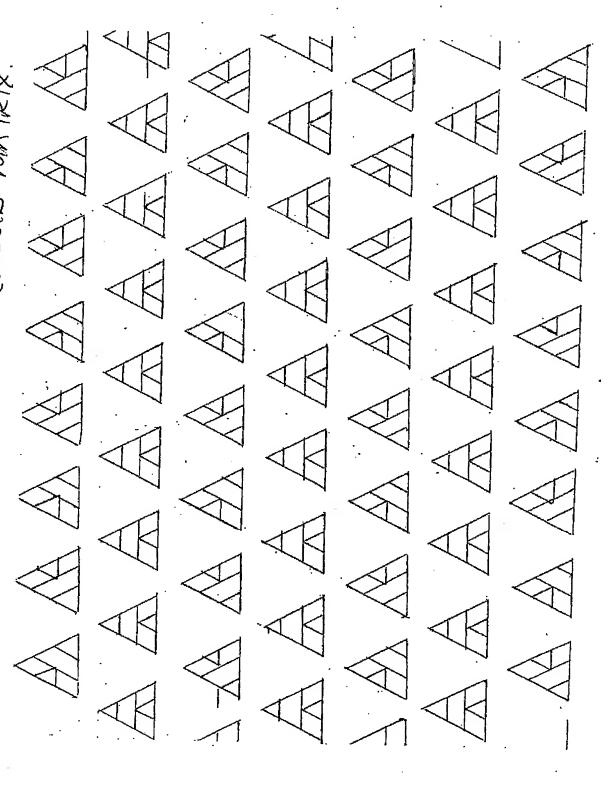
F16 3

SOLUBLE CRYSTALLINE SILICATE BE FITHER DOUBLE DXYGEN SILICONE-OXYGEN BONDS CAN DERIVED FROM INCINERATED RICE HALLS CHEMICAL MODELS OF BASE STRUCTURE OF CRYSTALLINE SILICA IN LIQUID FORM BASIC MODEL OR SINGLE SINGLE OXYGEN-SILICONE BOND CONFIGURATION

INTER-NOBAL CRYSTALLINE COLLOID
CONNECTION MECHANISM

Fy. 7

VIEW OF AQUEDUS ANEXPANDED



Fil. A

AQUEOUS SILICA COLLOID MATRIX SHOWING EXPANDED UPW & INTER - COLLOID